

Work Order ID 58016

April 21, 2010 12:58:24 PM



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Item ID: D412-702-111B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 21/04/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-4-21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/04/26 @

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

10/04/26 @

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location **274** 0.00

Packaging

Memo

CHG 001 0.00

Packaging

10-4-26 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/27 JJ
BS 10-4-27
D

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58016

Parent Item: D412-702-111B

Parent Item Name: Harness Assembly

Comments: IPP rev A 07.05.11 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD10L



Washer QSI 017

NAS1149D0332 Y
M113237 (4X)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST348

4445

110985

4445

100

Each

27.0000

1.0000

D3570-1



Bracket

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST245A

27

47532

2

55311

25

100

Each

2.0000

1.0000

D3579-047



Shoulder Harness

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST273

2

55682

2

EP 10/04/26

EP 10/04/26

EP 10/04/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

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Page 2

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Required Date: 28/04/2010

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Required Qty: 1.00

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MS21042L3		Purchased	No			100	Each	1,089.000	4.0000			
												
Nut												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST300

1089

113537

105

113644

984

MS24694-S50

Purchased

No

100

Each

122.0000

4.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST289

122

113538

122

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Shop Packet Print

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W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

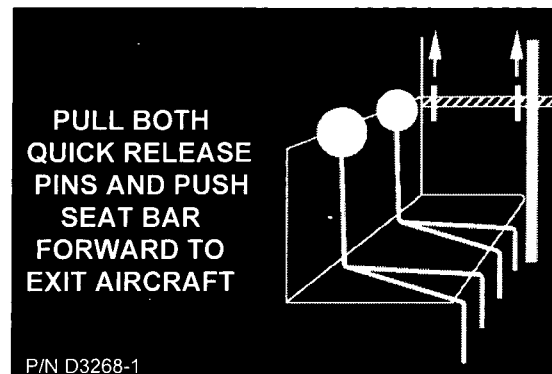
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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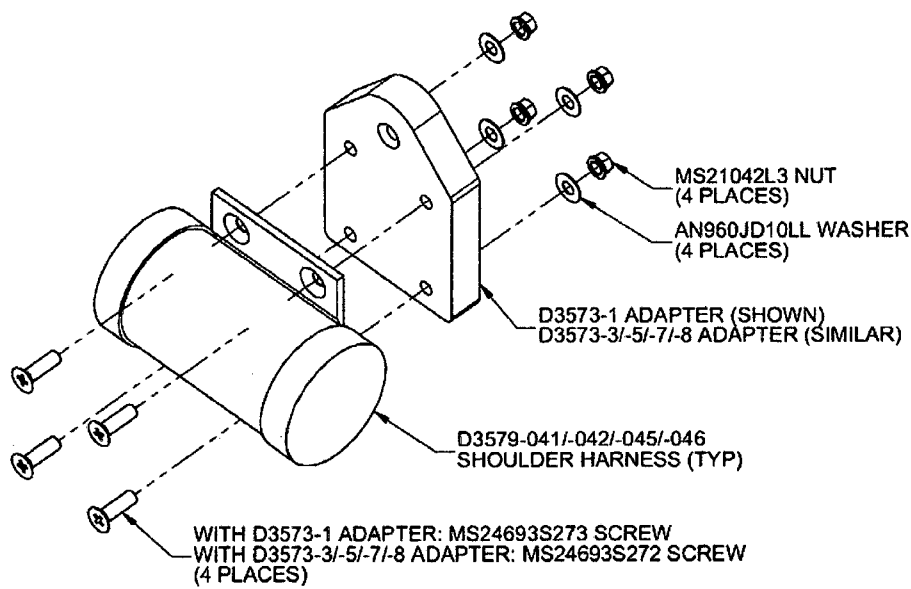
CHAPTER 11 – PLACARDS AND MARKINGS (11-00-00)

D3268-1 Placard: Located in view of passengers seated in the side facing seats on both sides of the aircraft when D412-702-011/-013/-021/-023 kits installed or when D3197-041 bar is installed with D412-702-041A/-041B/-043A/-043B kits.

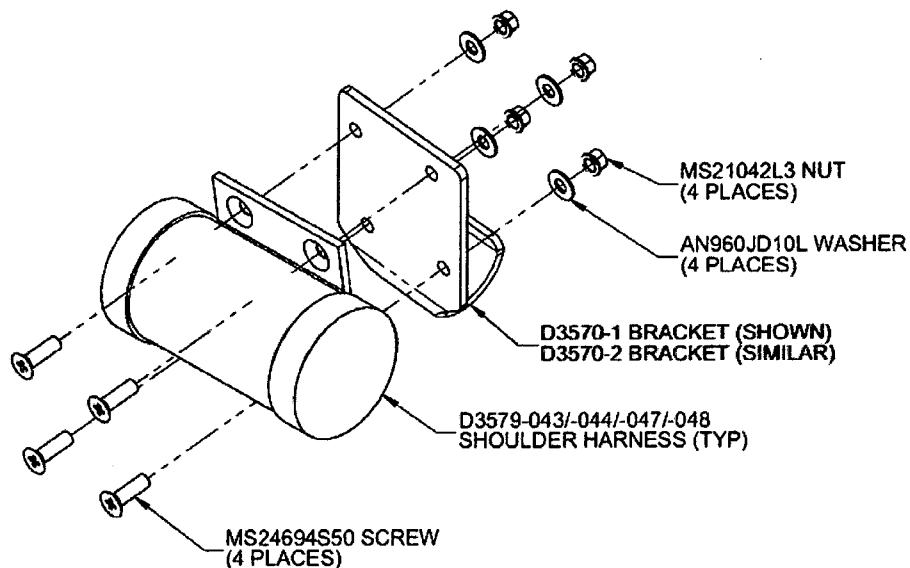


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WORK ORDER
NO. 09016

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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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